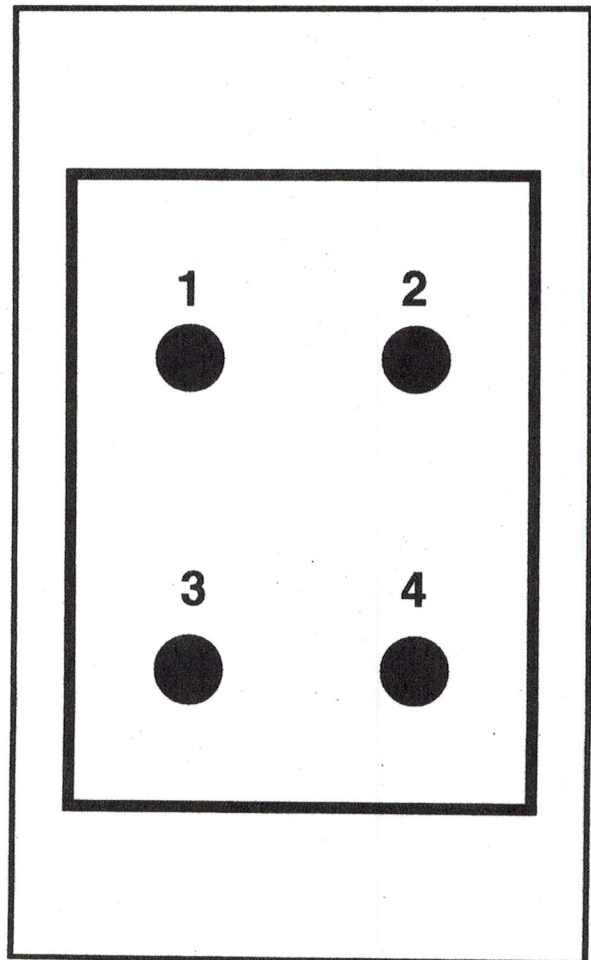


U-BOLT TORQUE GUIDE

Recommended U-Bolt Torque For Cold-Formed U-Bolts

Size	Material Grade	Max. Torque Ft.-Lbs. Plated	Max. Torque Ft.-Lbs. Unplated
3/8 - 24	5	21	26
7/16 - 20	5	33	44
1/2 - 20	5	52	70
1/2 - 20	8	64	87
9/16 - 18	5	75	100
9/16 - 18	8	93	124
5/8 - 18	5	107	143
5/8 - 18	8	132	177
3/4 - 16	5	190	253
3/4 - 16	8	234	313
7/8 - 14	5	304	405
7/8 - 14	8	375	500
1 - 14	8	758	1010
1-1/8 - 12	8	848	1131
1-1/4 - 12	8	1163	1551

U-Bolt Torque Pattern Visual Aid



- > U-Bolts which have been torqued to a set preload are recommended to be re-torqued after a short time to take up the stretch in the set of the material.
- > U-Bolts that have been well lubricated with an anti-seize compound will have a torque range between plated and unplated values.
- > All the above values are general guidelines. The OEM Service Manual on specific models always takes precedence over values shown.

- > U-Bolts must be tightened and torqued using a cross pattern sequence.
- > Tighten #1, then #4 to partial torque. Then partial torque #2 and #3.
- > Using the same sequence fully torque U-Bolt Nuts.